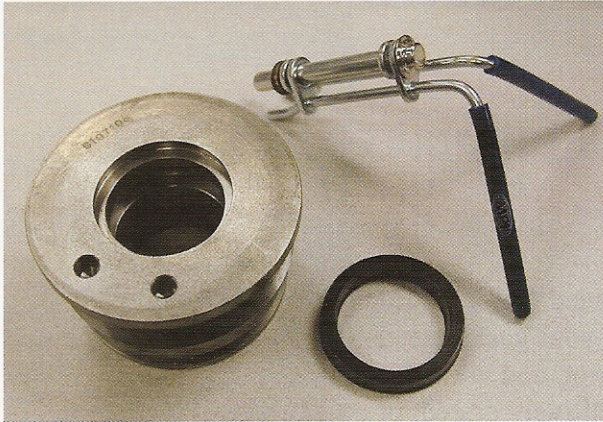
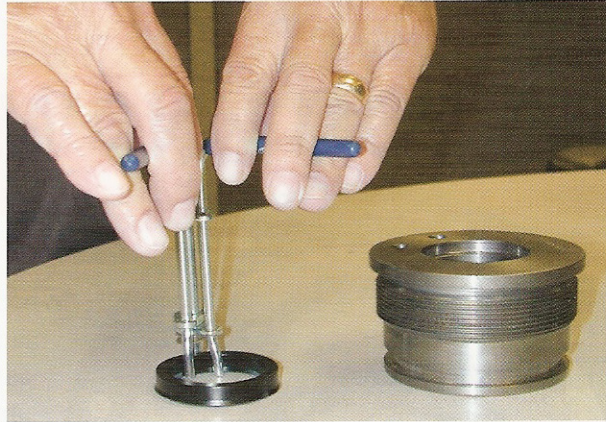


STEP 1



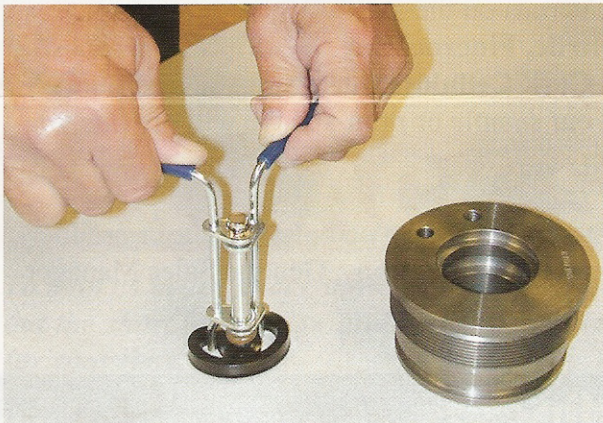
Rod u-seals usually small in diameter, are difficult to install in gland grooves. Hercules installation tools, shown on page 13 of our 2003 Master Seal Catalog simplifies this task. The following pictures show the use of the tool with a 1-3/4 I.D. rod u-seal.

STEP 2



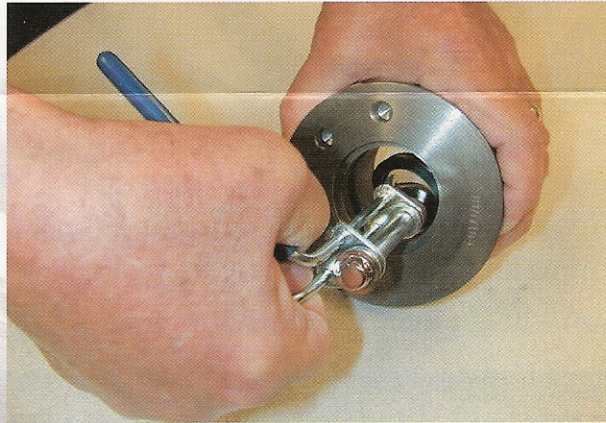
With the two handles in this position, place the center leg on the outer part of the seal with the outer legs on the inside.

STEP 3



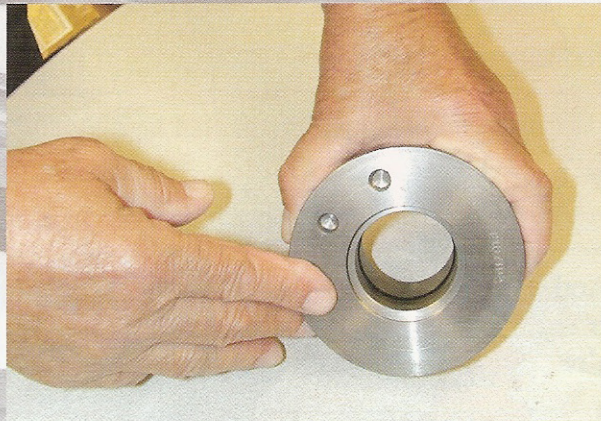
Pull the handles toward you forming the seal into a kidney shape.

STEP 4



Place the seal in the groove - release and remove the tool.

STEP 5



Finish by pushing the seal in the groove with your finger.